# Preparation and Characterization of Vemurafenib Microemulsion<sup>#</sup> Mohammed J. Neamah<sup>\*,1</sup> and Entidhar J. Al-Akkam<sup>1</sup>

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# Abstract

Human melanoma is the most common and malignant type of skin cancer. Vemurafenib has been used for the treatment of malignant or metastatic melanoma. Oral vemurafenib has serious adverse drug reactions including QTc segment (which is a part of heart ECG and their prolongation means a serious deterioration in heart function) prolongation of heart ECG which is the main reason for discontinuation of treatment with this drug. The study aimed to prepare oil in water vemurafenib microemulsion to be used for topical administration. Saturated solubility of vemurafenib was performed in different oils (peppermint, oleic acid, turpentine, cardamom, and orange oil), surfactants (Tween 20, Tween 60, and Tween 80), and co-surfactants (PEG-200, PEG-400, and 1-butanol). Peppermint oil, Tween 20, and PEG 400 were chosen to be the oil phase, surfactant, and co-surfactant respectively, since, vemurafenib had the highest solubility in these materials. Six formulas (F1-F6) of vemurafenib microemulsion were prepared by simple titration method and characterized for their particle size, polydispersity index (PDI), zeta potential, microemulsion morphology, dilution test, conductivity, thermodynamic stability, and drug release. Formula F3 (peppermint oil 10%, Tween 20 35%, and PEG 400 35%) was chosen since it exhibits the lowest particle size (11.83 nm  $\pm 0.55$  nm), zeta potential -2.57 mV, passed the thermodynamic stability tests and had significantly higher (P < 0.05) release percent for vemurafenib from the microemulsion particles (91% within 24 h). In conclusion, the microemulsion is considered a powerful and promising drug delivery system for topical administration.

Keywords: microemulsion, pepermint oil, pseudoternary phase diagram, saturated solubility, Vemurafenib.

تحضير وتوصيف المستحلب الدقيق لفيمور افينيب#

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#المؤتمر العلمي الثاني لطلبة الدر اسات العليا <sup>ا</sup>فرع الصيدلانيات ،كلية الصيدلة، جامعة بغداد، بغداد،العراق. **الخلاصة** 

مرض الميلانومة البشري هو أكثر أنواع سرطان الجلد شيوعًا وخبثًا. تم استخدام علاج الفيمور افينيب لعلاج الورم الميلانيني الخبيث أو المنتشر. الفيمور افينيب الفموي له اعراض جانبية خطيرة بما في ذلك إطالة QTc segment التي توضح في تخطيط القلب (ECG) والتي قد تؤدي إلى توقف استعمال العلاج. كان الهدف من الدراسة هو تحضير مستحلب دقيق يحتوي على الفيمور افينيب لاستخدامه في العلاج الموضعي لمرض الميلانومة على العلام العلاج. تم إجراء فحص ذوبانية وتشبع الفيمور افينيب في زيوت مختلفة ، مواد خافضة للتوتر السطحي والمواد مساعدة للمواد الخافضة للتوتر السطحي على الميلان والمعاد. تم إجراء فحص ذوبانية وتشبع الفيمور افينيب في زيوت مختلفة ، مواد خافضة للتوتر السطحي والمواد مساعدة للمواد الخافضة للتوتر السطحي على الخبر زيت النعناع ، 20 Tresen والموا فينيب لاستخدامه في العلاج الموضعي لمرض الميلانومة تم اختيار زيت النعناع ، 20 Trese والفي و للول الذيب ، المادة الخافضة للتوتر السطحي والمواد مساعدة للمواد الخافضة للتوتر السطحي على الخبين وزيت النعاع ، 20 Trese و قلول الذيب ، المادة الخافضة للتوتر السطحي والمواد مساعدة للمواد الخافضة للتوتر السطحي على الخبيب في زيوت مختلفة ، مواد خافضة للتوتر السطحي والمو مساعدة للمواد الخافضة للتوتر السطحي الفيمور افينيب ون 300 PEG 400 ليكون طور الزيبت ، المادة الخافضة للتوتر السطحي والمواد مع المادة الخافضة للتوتر السطحي والمو مي المواد الخافضة للتوتر السطحي الفيمور افينيب مع فيقي المعرب معني المور الزيبت ، المادة الخافضة التوتر السطحي المعرور افينيب بطريقة (لك مان فيرو ولي في على الفيمور افينيب بطريقة الاضافة التدريجي للماء وتم اجراء فحوصات لمعرفة حجم جسيمات المستحلب الدقيق، تعدد احجام الجسيمات (POI)، جهد زيتا او فرق الجهد بين الحساف ، الشكال او مور فوراء في معال المعيقة المعام لحينية الا معرفي المعرور الدريب معانيا المالم المالي المعرفي والحراري وسرعة خروج الحساف ، المالي المووجية جسيمات المستحلب الدقيق ، التوصيل الدوبة على المستحلب الدقيق. تم اخروي المعروي والحراري وسرعة خروج مرو م المعيد المامي ولي ت مع فرد وج المعور المعور المعرون علي الدوبة على الدوبة عمر ما معرفي فولت ، احتاز المستحل الحيفة وحا لأنه يحتوي على أقل حجم للجسيمان المستحل الدوم ا عرو مافيي الوومر عرم مرف من مالمستحل الدوبة على بكثير (لاحمر ، م

الكُلمات المفتاحية: مستحلب دقيق، زيت النعناع، مخطط طور الشبه الثلاثي، الذوبانية والتشبع، الفيمور افينيب.

# Introduction

Vemurafenib (VRB) is propane-1-sulfonic acid  $\{3-[5-(4-chlorophenyl)-1H-pyrrolo[2,3-b]$ pyridine-3-carbonyl]-2,4-difluoro-phenyl}-amide (Figure 1). It has the molecular formula  $C_{23}H_{18}C_1F_2N_3O_3S$  and a molecular weight of 489.9 g/mol. VRB acts as a selective inhibitor of BRAF V600E kinase and it is recommended for the treatment of patients with metastatic or malignant melanoma who have been identified as having the BRAF V600E mutation by an FDA-approved test <sup>(1)</sup>.

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It has the molecular formula C<sub>23</sub>H<sub>18</sub>C<sub>1</sub>F<sub>2</sub>N<sub>3</sub>O<sub>3</sub>S and a molecular weight of 489.9 g/mol. VRB acts as a selective inhibitor of BRAF V600E kinase and it is recommended for the treatment of patients with metastatic or malignant melanoma who have been identified as having the BRAF V600E mutation by an FDA-approved test <sup>(1)</sup>. The stable and unstable crystalline forms of VRB have poor aqueous solubility (< 0.1  $\mu$ g/ml), which leads to low bioavailability. Oral use of VRB has serious adverse drug reactions including QTc prolongation of heat ECG that results in reduction, temporary interruption, or discontinuation of treatment<sup>(2)</sup>. In addition, VRB is classified as a Class IV drug having aqueous buffer solubility (pH ranging from 3 to 7) of less than 0.1 µg/mL and estimated permeability of 0.0000029 cm/h which limits its oral absorption <sup>(3)</sup>



Figure 1 Structure of VRB <sup>(2)</sup>.

Topical medications have been employed for the treatment of skin diseases as they are applied directly to the site of action and overcome the systemic use of drugs <sup>(4)</sup>. Microemulsion (ME) is considered a promising dosage form for topical delivery of drugs since it has a thermodynamically stable and transparent system in addition to the simple preparation method <sup>(5) (6)</sup>. ME is prepared from oils, surfactants, cosurfactants, and water with particle sizes of 5-100 nm <sup>(7)</sup>. ME can be classified into the water in oil (w/o), oil in water (o/w), and biocontinuous phase ME which can be affected by types of surfactant, co-surfactant, and the ratio of dispersed phase to dispersion media (oil to water ratio) <sup>(8)</sup>

Surfactants and co-surfactants play a crucial role in the formation of the ME system. Surfactants are adsorbed at the oil/water interface and can decrease oil/water interfacial tension resulting in the formation of ME droplets <sup>(9)</sup>.

Co-surfactants have molecular lower than that of surfactants and usually have alcoholic or amine functional groups in their structure. The incorporation of co-surfactants in the ME system dramatically decreases the surface at the oil/water interface to ultralow values and increases the curvature of the ME system resulting in further decreasing ME droplet size <sup>(10)</sup>. Figure 2 shows the typical structure of o/w ME.



Figure 2. Typical structure o/w ME <sup>(11)</sup>.

Surfactants and co-surfactants are used as penetration enhancers that disrupt the intact lipid layer of the stratum corneum <sup>(12)</sup>. The selection of the type and concentration of surfactant is crucial, since, some surfactants can cause skin irritation relative to melanoma. Non-ionic surfactants are commonly used because of their low toxicity and skin irritation effect <sup>(13)</sup>.

There is several micro- and nanoemulsion marketed and intended for topical use on the skin. For example, Estrasorb® is an estradiol hemihydrate nanoemulsion composed of soybean oil, water, span 80, and ethanol and is used to manage vasomotor symptoms in menopausal women after application on the leg. the for application to the legs in the management of vasomotor symptoms associated with menopause. In the same point of view, Topicaine® is a microemulsion-based gel product for topical delivery of lidocaine and used for pain relief <sup>(14)</sup>.

The study aimed to prepare VRB ME and then characterize them for their particle size, polydispersity index (PDI), zeta potential, ME morphology, dilution test, conductivity, thermodynamic stability, and drug release to be administered topically and replace the oral use of VRB and omitting the side effect and systemic toxicity of oral VRB.

# Materials and Methods

# Materials

VRB was purchased from Hangzhou Hyper Peppermint Chemicals. China. oil (BAR SUR LOUP, France), PEG 200 and PEG 400 (Vardaan House, India) Cardamom oil (Iragi flavored company, Iraq), oil of turpentine (BDH chemical limited, England), orange oil (HENSTED TULBURG, Germany), Eucalyptus oil (Evans Medical, England) and Tween 20, Tween 60, Tween 80 (Avonchem, England), potassium dihydrogen phosphate, disodium hydrogen phosphate, 1-butanol (Chem-Lab, Belgium) and hexadecyltriammonium bromide (HTAB) (Himedia, India).

## Methods

#### Determination of saturated solubility of VRB

Saturated solubility was determined by adding an excess amount of VRB to 10 ml of each oil (peppermint, oleic acid, turpentine, cardamom, and orange oil), surfactants (Tween 20, Tween 60, and Tween 80) and co-surfactant (PEG-200, PEG-400, and 1-butanol) are placed in glass vials and sealed tightly. These vials are incubated for 72 h at  $37 \pm 1$  °C in a shaker water bath. After that, the resultant mixtures were centrifuged at 6000 rpm for 10 minutes to separate the undissolved drugs and filtered using a 0.45 µm microfilter <sup>(15)</sup>. The dissolved drug in the supernatant layer was determined spectrophotometrically at 305 nm<sup>(16)</sup>.

## Construction of pseudo-ternary phase diagram

A pseudo ternary phase diagram was constructed by mixing different ratios of surfactant: co-surfactant (Smix) with different (1:1 and 1:2) peppermint oil and putting them in glass vials. The ratio of oil: Smix; 1:9, 2:8, 3:7, 4:6, 5:5, 6:4, 7:3, 8:2, and 9:1. Water was added to each vial drop by drop with continuous stirring at ambient temperature until turbidity appeared. The percent of different components of each vial was calculated and used to construct the pseudo ternary phase diagram using a ternary diagram generator (https://www.ternaryplot.com/)<sup>(17)</sup>.

# Microemulsion formulation

MEs were prepared by adding water to a mixture of VRB, oils, and surfactant/co-surfactant mixtures drop by drop with continuous stirring at 1500 rpm for 10 min. The clear translucent liquids were stored at room temperature to achieve equilibration <sup>(18)</sup>. Six formulas (F1-F6) were prepared and the quantity of each component in the formulas was presented in Table 1. Formulas F1, F2, and F3 had a Smix ratio of 1:1, and formulas F4, F5, and F6 had a Smix ratio of 1:2. Three different points, were selected from the o/w ME which are present in the pseudo ternary diagram, were used to prepare VRB ME. Formulas F1 and F4 are composed of peppermint oil 0.5 ml (10% of the formula), Smix 2.5 ml (50% of the formula), and water 2.0 ml (40% of the formula). Formulas F2 and F5 are composed of peppermint oil 0.5 ml (10% of the formula), Smix 3.0 ml (60% of the formula), and water 1.5 ml (30% of the formula). Formulas F3 and F6 are composed of peppermint oil 0.5 ml (10% of the formula), Smix 3.5 ml (70% of the formula), and water 1.0 ml (20 % of the formula).

Formula No.	Percent of each ingredient				Smix ratio	Composition vemurafenib	of nicroemu	different nulsion
	Vemurafenib % w/v	Peppermint oil % v/v	Smix % v/v	Water % v/v		Peppermint oil (mL)	Smix (mL)	Water (mL)
F1	0.2	10	50	40	1:1	0.5	2.5	2.0
F2	0.2	10	60	30	1:1	0.5	3.0	1.5
F3	0.2	10	70	20	1:1	0.5	3.5	1.0
F4	0.2	10	50	40	1:2	0.5	2.5	2.0
F5	0.2	10	60	30	1:2	0.5	3.0	1.5
F6	0.2	10	70	20	1:2	0.5	3.5	1.0

#### Table 1. Composition of Different VRB ME.

# Determination of particle size, polydispersity index (PDI), zeta potential

The ME was diluted to 10 ml with gentle mixing to preserve homogeneity. The particle size and PDI were measured by using a zeta sizer apparatus (Malvern, UK)  $^{(19)}(^{20)}$ . All formulas (F1-F6) were measured for their particle size. Zeta potential was measured for the selected formula only.

# Determination of visual transparency and dilution test

The inspection of visual transparency was determined by visual inspection of ME whether it was translucent or not. A dilution test was performed by adding water to determine whether the dilution affected their transparency and to ensure the absence of turbidity in addition it gave an idea of whether the emulsion was o/w or w/o <sup>(21)</sup>.

## Electrical conductivity of VRB ME

Electrical conductivity was measured by using conductometer apparatus (TDS Ec Meter Temperature Tester, China). The probe of the conductometer was placed in 10 ml of each ME (F1-F6) formulation at room temperature and the resultant electrical current was measured by µs/cm <sup>(22)</sup>.

### Physical stability of ME

Thermodynamic stability of VRB ME (F1-F6) was performed by visual inspection of ME after

performing centrifugation and heating-cooling cycles. All ME were centrifuged at 3500 rpm for 30 min at 25 °C. While, the Heating-cooling cycle test was performed by storing MEs at 4 °C, then at 25 °C, and then at 40 °C for not less than 48 h for each temperature. After that, MEs were visualized for any separation or turbidity that indicated thermal instability <sup>(23)</sup> (<sup>24)</sup>. Formulas investigated all the stability studies were passed for further study (drug release).

#### Drug release

*In-vitro* release was performed using the dialysis bag method. A dialysis bag with 8000-14000 Dalton pore size was allowed to be hydrated in a solution of 1% hexadecyltriammonium bromide (HTAB) in 0.05 M phosphate buffer, pH 6.8 (the same dissolution media of VRB). One ml of VRB ME, which contained 2 mg VRB, was placed in a hydrated dialysis bag and sealed from the two sides. The dialysis bag is placed in 100 mL dissolution media rotated at 50 rpm at 37 °C. Sampling time would be 1 h, 2 h, 4 h, 6 h, 12 h, and 24 h from starting the experiment. The concentration of VRB was measured spectrophotometrically at 307 nm <sup>(25)</sup>. The percent of VRB was determined after applying the calibration curve equation.

# Determination of VRB ME morphology by transmission electron microscopy (TEM)

For TEM examination, a clean petri dish with a copper grid hexagonal mesh was attached to carbon tape, and a liquid sample was placed on the grid and left for a short time before being loaded onto the TEM holder to be imaged with a scanning transmission electron microscopy (STEM) detector <sup>(26)</sup>.

## Fourier transform infrared (FTIR) analysis

Fourier transform infrared (FTIR) spectrum was performed by blending the pure drug with potassium bromide placing it in the sample holder and recording the FTIR absorption spectrum for the pure drug using FTIR (Shimadzu, Japan). The selected liquid formula was placed directly and the IR spectrum of it using the same device <sup>(27)</sup>.

## Statistical Analysis

Statistical analysis for all experimental data was performed using IBM SPSS statistic 25 software. Data were expressed as mean values with their standard deviation (SD). ANOVA with post hoc test was used to approve the significance between results with the level of significance (P < 0.05). DDsolver program was applied to detect the kinetic of drug release.

# **Results and Discussion**

# Determination of saturated solubility of VRB:

Solubility of VRB was found to be significantly higher in peppermint oil (P < 0.05) as compared with other oils as shown in Table 2. The solubility of VRB is better in molecules that have more amphiphilic properties. So, VRB had better solubility

in Tween 20 than in Tween 80. In addition, VRB solubility in PEG 400 was significantly higher (P < 0.05) than that in PEG 200 and this observation may be attributed to the higher amphiphilic nature of PEG 400 and higher (-OH) groups present in PEG 400 structure when compared PEG 200 that may increase possibility of interaction with VRB functional groups with (-OH) in PEG 400 thereby increase its solubility in PEG 400 <sup>(28)</sup>.

	Compoun ds	VRB solubility (mg/ml)
	Peppermi nt oil	17.6900± 0.35791
Oila	Turpentin e oil	$3.0867 \pm 0.07638$
Olis	Cardamo m oil	$0.5567 \pm 0.02517$
	Oleic acid	$0.1767 \pm 0.00577$
	Orange oil	0.1533± 0.01528
Surfacta	Tween 20	$15.7100 \pm 0.44844$
nt	Tween 80	$10.3467 \pm 0.12342$
Co-	PEG 400	$22.8533 \pm 0.45633$
surfactan	PEG 200	$20.9067 \pm 0.45281$
t	1-butanol	$0.4687 \pm 0.03859$

Table 2. Saturated Solubility of VRB in DifferentOils, Surfactant and Co-surfactant.

(Results expressed as mean  $\pm$  STD, n=3)

VRB has 2 lambdas max (305 nm and 252 nm, as shown in Figure 3 A) and the calibration curve was done for VRB at these 2 wavelengths. In the saturated solubility study, interference of UV spectrum of VRB with UV spectrum of additives was avoided by adding the same quantity of additives with methanol in the blank solution (for example, if I take 200  $\mu$ L from peppermint oil that contains VRB and dilute it up to 10 ml, the blank solution would be 200  $\mu$ L of pure peppermint oil and diluted up to 10 ml and measured for each lambda max and gave the same results.

But when the peppermint oil, Tween 200, and PEG 400 were chosen for ME preparation and used UV spectrum for content uniformity or release study, the UV spectrum for this ingredient and these additives forced to use lambda max 305 since they have a strong absorption at 252 nm that may interfere with results and figure 3 B below shows the absorption spectrum of peppermint oil.



Figure 3 A



#### Figure 3 B

Figure 3. UV-spectrum of VRB and peppermint oil, surfactant. Figure 3 A represents the UV spectrum of VRB. Figure 3 A represents the UV spectrum of peppermint oil.

#### Construction of pseudo-ternary phase diagram

Figure 4 A represents the pseudoternary phase diagram when the Smix was 1:1 and Figure 4 B when the Smix ratio was 1:2. The dark area represents the coarse macroemulsion area and the white area represents the ME region.

Smix ratio 1:1, which had a higher quantity of Tween 20 and higher HLB value than Smix ratio 1:2, had a narrower microemulsion area (dark area) and higher ME area (white area). These results match the fact that the macroemulsion region tends to narrow down with increasing the ratio of surfactant to co-surfactant and higher HLB value of the system <sup>(29) (30)</sup>. So, an S mix ratio of 1:1 was better to be used to prepare VRB ME.



#### Figure 4 A

Figure 4. The pseudoternary phase diagram for the oil phase is peppermint oil, the surfactant is Tween 20 and the co-surfactant is PEG 400. Figure 4 A represents the pseudo ternary phase diagram for the Smix ratio 1:1. Figure 4 A represents the pseudo ternary phase diagram Smix ratio 1:2.

# Particle size, polydispersity index (PDI), and zeta potential

The particle size of VRB microemulsion was measured by zeta sizer on the principle of dynamic light scattering (DLS) that measures the scattering of light resulting from the movement of particles by Brownian motion. ME samples were diluted before measuring the DLS to reserve the free movement of ME particles by Brownian motion.

The particle size of ME in formulas containing Smix ratio 1:1 which is present in formulas F1, F2, and F3 was  $22.73 \pm 0.67$  nm,  $17.67 \pm 0.47$  nm, and  $11.83 \pm 0.55$  nm, respectively. While, the particle size formulas contain Smix 1:2, which is present in formulas F4, F5, and F6, was to  $56.24 \pm 2.14$  nm,  $45.70 \pm 2.52$  nm, and  $36.37 \pm 2.15$  nm. The particle size was uniformly distributed as shown in Figure 5.



Figure 5. The plot of size distribution (per volume) for Formula F3

The results showed that increasing the concentration or percent of Smix against peppermint oil in the formulas, for the same Smix ratio, resulted in decreasing the particle size of ME. These outcomes can be explained by increasing the Smix concentration against oil would dramatically decrease the interfacial tension and break down the peppermint oil into smaller particle sizes <sup>(31)</sup>.

The particle size of the formula with Smix 1:1 (F1-F3), which had a higher HLB value, was smaller than the particle size of the formula with Smix 1:2 (F4- F6), which had a lower HLB value. For example, the particle size of formula F1 was significantly smaller than that of formula F4 (even though both formulas had a Smix concentration of 50% but they differed in Smix ratio). The same results were found when comparing the particle size of formula F2 and that of formula F5 and the particle size of formula F3 and that of formula F6 and this observation may be attributed to the high emulsifying capacity found in formulas that had high HLB value <sup>(32)</sup>. Table 3 shows the mean particle size and mean PdI for the six prepared formulas.

The Zeta potential of the selected formula was -2.57 mV. The presence of non-ionic surfactants like Tween 20 results in low zeta potential since there is a sudden expulsion of the (-OH) group in Tween 20 at the o/w when the concentration of surfactants reaches CMC  $^{(33)}$ .

The Six Prepared Formulas.						
<b>F</b>	Particle size	Mara Dil				
Formula	(nm)	Mean Pd1				
NO.						
F1	$22.73 \pm 0.67$	0.390±				
		0.0458				
F2	$17.67 \pm 0.47$	0.333±				
		0.0208				
F3	$11.83 \pm 0.55$	0.173±				
		0.0351				
F4	$56.24 \pm 2.14$	0.277±				
		0.0351				
F5	$45.70 \pm 2.52$	0.277±				
		0.0152				
F6	$36.37 \pm 2.15$	0.290±				
		0.0721				

 Table 3. The Mean Particle Size and Mean PdI for

 The Six Prepared Formulas.

(Results expressed as mean  $\pm$  STD, n=3)

#### Visual transparency and dilution test of VRB

All formulas are translucent and no turbidity was observed when diluted with distilled water which gave a good indication that VRB ME type is o/w.

### Electrical conductivity of ME

An electrical conductivity test was performed to detect whether the prepared MEs were o/w or w/o. electrical current would be detected when the ME is o/w since water is the external phase.

The prepared VRB microemulsion had an electrical current between 10 to 15  $\mu$ s/cm. the presence of an electrical current revealed that the prepared microemulsion was o/w. MEs with electrical conductivity between 10-100  $\mu$ s/cm are considered o/w ME <sup>(34)</sup>.

Formulas F1 and F4 had significantly higher (P < 0.05) electrical conductivity as compared with F3 and F6 which can be explained by the higher water content in these formulas compared with formulas F3 and F6<sup>(35)</sup>. Table 4 shows the mean electrical current of each formula in  $\mu$ s/cm.

Formula No.	Mean electrical current
	(µs/cm)
<b>F1</b>	$13.3 \pm 0.6$
<b>F2</b>	$12.7 \pm 0.6$
<b>F</b> 3	$10.3 \pm 0.6$
<b>F4</b>	$12.7 \pm 0.6$
F5	$12.3 \pm 0.6$
<b>F6</b>	$10.6 \pm 0.6$

# Table 4. Mean Electrical Current of Each Formula in µs/cm.

#### (Results expressed as mean ± STD, n=3) Physical stability of ME

All formulas (F1-F6) passed the centrifugation test with no separation observed. Formulations F1, F2, and F4 showed turbidity and phase separation when stored at 4 °C. Formulas F3, F5, and F6 passed all the stress conditions including centrifugation and storage at different temperatures (Table 5). So, F3, F5, and F6 were used for further characterization (drug release).

Table 5. shows the of putting differen	t formulas in different stress conditions.
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Formula No.	Physical stability observation					
	Centrifugation	4 °C	25 °C	40 °C		
F1	Passed	Failed	Failed	Failed		
F2	Passed	Failed	Passed	Passed		
F3	Passed	Passed	Passed	Passed		
<b>F</b> 4	Passed	Failed	Failed	Failed		
F5	Passed	Passed	Passed	Passed		
F6	Passed	Passed	Passed	Passed		

### Drug release

The release profile of VRB of formulas F3, F5, and F6 are shown in Figure 6. Formula F3, which has a mean particle size of  $11.8 \pm 0.56$  nm, showed a better release profile as compared with formulas F5 and F6. The percent of drug release VRB from formula F3 was approximately 91% after 24 h which was significantly higher (P < 0.05) than that of formula F5 (approximately 30%) and F6 (approximately 47%). The superior release of VRB from formula F3 can be attributed to the smaller particle size of ME in this formula since the tendency of drug release is increased as the particle size of the nanoparticle decreases <sup>(36)</sup>. The release profile kinetic of VRB from VRB microemulsion in formula F3 was analyzed using the DDsolver program. Table 6 shows the rate and Rsquared (R<sup>2</sup>) for different order kinetic for VRB from VRB microemulsion of formula F3. The results revealed that VRB release from ME followed a firstorder reaction with  $R^2$  equal to 0.96.





Table 6. The Rate and R <sup>2</sup>	for Different Order Kinetic for	r VRB from ME Formula F3.
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Order	Zero order		First order		Higuchi		Korsymer-Peppas		
	K <sub>0</sub>	$\mathbf{R}^2$	<b>K</b> 1	$\mathbf{R}^2$	Кн	$\mathbf{R}^2$	Ν	KKP	$\mathbb{R}^2$
F3	5.418	0.69	0.639	0.96	25.7	0.79	0.12	64	0.87

### VRB microemulsion morphology

The shape of the VRB microemulsion is shown in Figure 7. The ME particles were uniformly dispersed and didn't show any flocculation.



Figure 7. TEM Spectrum of VRB Microemulsion Formulas F3.

## Fourier transform infrared (FTIR) analysis

FTIR analysis was performed to approve the compatibility of other ingredients in the selected formula (F3) with the drug and to confirm that the preparation condition didn't affect VRB stability.

Figure 8 A represents the FTIR absorption spectrum for the pure drug. Absorption bands at 3264 and 3116 cm<sup>-1</sup> could be due to stretching vibrations of the ammonia N-H group. Absorption bands at 2966 and 2877 cm<sup>-1</sup> could be due to stretching vibrations of the aliphatic C-H group. Absorption bands at 1735 cm<sup>-1</sup> could be due to stretching vibrations of the ketone C=O group. Absorption bands at 1640 cm<sup>-1</sup> could be due to stretching vibrations of the aromatic double bonds. Absorption bands at 1319 and 1141 cm<sup>-1</sup> could be due to stretching vibrations of the SO<sub>2</sub> group.

Figure 8 B represents the FTIR absorption spectrum of the selected formula and shows a comparable absorption band with small shifts that represent the compatibility of VRB with other formula ingredients in the selected formula (F3).



Figure 8. FTIR absorption spectrum of pure VRB and selected formula (F3). Figure 8 A represents the FTIR absorption spectrum of pure VRB. Figure 8 B represents the FTIR absorption spectrum of the selected formula (F3).

# Conclusion

ME is considered a powerful and promising drug delivery system for VRB which may applied for topical administration. Formula F3, which is composed of 10 mg vemurafenib, 0.5 ml peppermint oil, 3.5 ml Smix (1:1), and 1 ml water, was selected as the best formula. It exhibits the lowest particle size (11.8 nm  $\pm$  0.55 nm), passed the thermodynamic stability tests, and had significantly higher (P < 0.05) release percent for VRB (91% within 24 h). As a future work, the prepared VRB microemulsion can be used for further study like permeation tests and ex-vivo cytotoxicity studies to elicit its feasibility for topical treatment of skin melanoma.

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# **Conflicts of Interest**

The authors stated no conflict of interest in the manuscript.

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non

## **Ethics Statements**

There were no humans or animals used in all experiments

# **Author Contribution**

The authors confirm their contribution to the paper as follows: study conception and design: Mohammed J Neamah has done all experiments and Entidhar J Al-Akkam made a valuable effort in the interpretation of data resulting from the characterization of prepared formulas. All authors reviewed the results and approved the final version of the manuscript.

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